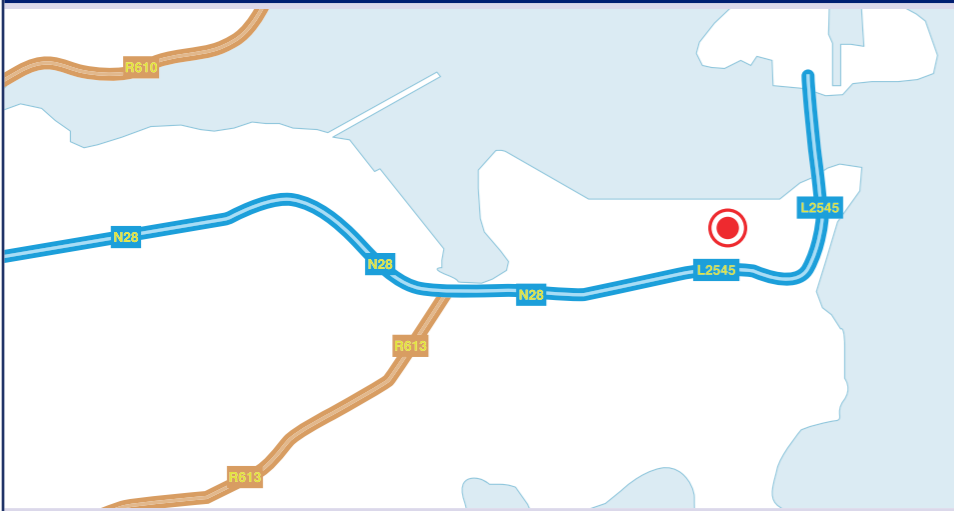


**CHARLES TENNANT & CO (CORK) LTD / YARA IRELAND**

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**FROM M8/N25: NORTH/ EAST**

Leave M8/N25 at Dunkettle roundabout taking exit to N40  
Remain on N40 until exit westbound to N28  
Remain on N28. At the bottom of Carrs Hill,  
take the first exit at the Shannonpark Roundabout  
Remain on N28 for approximately 8km,  
continue straight on to the L2545  
We are located on the left hand side (see insert)

**FROM N22/N40: WEST**

Leave N40 at Exit 10 eastbound and take N28  
Remain on N28. At the bottom of Carrs Hill,  
take the first exit at the Shannonpark Roundabout  
Remain on N28 for approximately 8km,  
continue straight on to the L2545  
We are located on the left hand side (see insert)

**FROM N71/R613: SOUTH**

Leave R613 to join Ballinrea road.  
Turn left onto Cork Road R611  
Take second exit at Shannonpark roundabout to N28  
Remain on N28 for approximately 8km,  
continue straight on to the L2545  
We are located on the left hand side (see insert)

